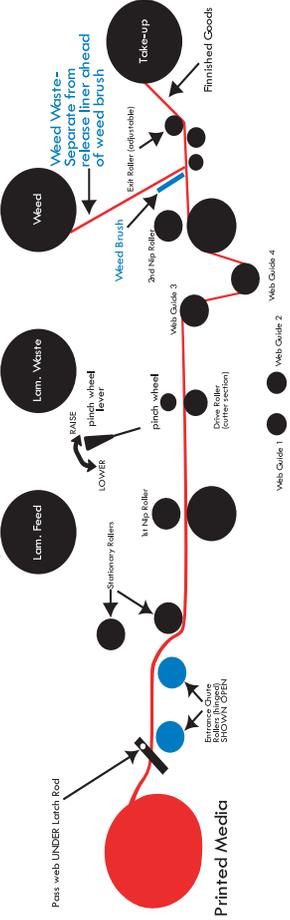


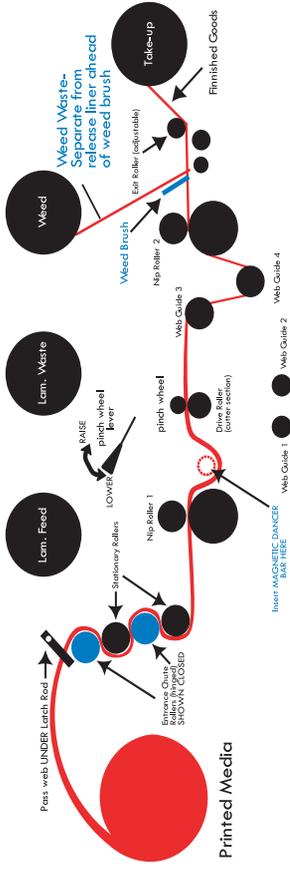
Step 1

DFS Web Path
 (Without Lamination Station)
 Insert Web As Shown Below
 All nip rollers and chute **FULLY OPEN**



Step 2

Close CHUTE, nip roller # 1,
 and Pinch wheels, press LOAD key



Step 3

Insert magnetic dancer bar, advance
 material, insert non-magnetic dancer bar

